FORM 5

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Machinaton	$D \subset$	20540
Washington,	D.C.	20549

ANNUAL STATEMENT OF CHANGES IN BENEFICIAL **OWNERSHIP**

OMB APPROVAL OMB Number: 3235-0362 Estimated average burden

1.0

hours per response:

Form 3 Holdings Reported.

Form	4 Transactions	Reported.	Fi	led pursuant t or Sectio					urities Excha Company Ad										
	nd Address of Y DAVID	Reporting Person*							ng Symbol (SD/ [BK	н]			ck all appl	licable)	ting Pe	erson(s) to	lssuer Owner		
(Last) (First) (Middle) PO BOX 1400					3. Statement for Issuer's Fiscal Year Ended (Month/Day/Year) 12/31/2003								X Officer (give title Other (specify below) President and CEO						
(Street) RAPID CITY SD 577091400					4. If Amendment, Date of Original Filed (Month/Day/Year)								6. Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person Form filed by More than One Reporting						
(City)	(S		(Zip)										Perso						
1 Title of C	oourity/Inotr		le I - Non-Deri	2A. Deemed		ies A	cquire		Disposed ecurities Acq			_	y Owne		6.	1.	'. Nature of		
1. Title of Security (Instr. 3)		Date (Month/Day/Year)	Execution [Date,	Tran Cod	Transaction Code (Instr.		Of (D) (Instr. 3, 4 a		л ызрозе	:u	Securitie Beneficia Owned a Issuer's	es ally at end of	Owne	ership I : Direct E	Indirect Beneficial Ownership (Instr. 4)			
									unt	(A) or (D)	Price		Year (Ins 4)	tr. 3 and	(Instr				
Common			12/31/2003	<u> </u>	J			-	347.72	A	(1)		12,412.63		D				
Common	Stock - 40		12/31/2003		J				32.94			(2)		1,195.65		I I	By 401(k)		
		Т	able II - Deriva) و ,.e.g.,	ative Secu outs, calls									Owned						
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	e of ivative (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)		Expiration Date		7. Title and Amount of Securities Underlying Derivative Security (Instr. 3 and 4)		5	s. Price of Derivative Security Instr. 5)	9. Numbe derivative Securitie Beneficia Owned Following Reported Transacti (Instr. 4)	e s ally g	10. Ownershi Form: Direct (D) or Indirec (I) (Instr. 4	Beneficial Ownership t (Instr. 4)			
					(A)	(D)	Date Exercis	sable	Expiration Date	Title	Amour or Number of Shares	er							
Option (Right to Buy)	\$22						04/21/2	2000	04/21/2008	Commo Stock	n 2,500			2,500	0	D			
Option (Right to Buy)	\$22						04/21/2	2001	04/21/2008	Commo Stock	n 2,500			2,500	0	D			
Option (Right to Buy)	\$24.06						07/20/2	2000	07/20/2009	Commo Stock	n 2,666	5		2,660	6	D			
Option (Right to Buy)	\$24.06						07/20/2	2001	07/20/2009	Common Stock 2,66					7	D			
Option (Right to Buy)	\$24.06						07/20/2	2002	07/20/2009	Commo Stock	n 2,667			2,66	7	D			
Option (Right to Buy)	\$21.88						04/25/2	2001	04/25/2010	Commo Stock	n 10,00	0		10,00	00	D			
Option (Right to Buy)	\$21.88						04/25/2	2002	04/25/2010	Commo Stock	n 10,00	0		10,00	00	D			
Option (Right to Buy)	\$21.88						04/25/2	2003	04/25/2010	Commo Stock	n 10,00	0		10,00	00	D			
Option (Right to Buy)	\$55.36						05/30/2	2002	05/30/2011	Commo Stock	n 1,666			1,660	6	D			
Option (Right to Buy)	\$55.36						05/30/2	2003	05/30/2011	Commo Stock	n 1,667			1,66	7	D			
Option (Right to Buy)	\$55.36						05/30/2	2004	05/30/2011	Commo Stock	n 1,667			1,66	7	D			

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)														
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Securities Underlying Derivative Security (Instr. 3 and 4)		8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported Transaction(s) (Instr. 4)	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)
					(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares				
Option (Right to Buy)	\$35.1						04/23/2003	04/23/2012	Common Stock	1,531		1,531	D	
Option (Right to Buy)	\$35.1						04/23/2004	04/23/2012	Common Stock	1,532		1,532	D	
Option (Right to Buy)	\$35.1						04/23/2005	04/23/2012	Common Stock	1,532		1,532	D	
Option (Right to Buy)	\$27.49						03/31/2004	03/31/2013	Common Stock	2,500		2,500	D	
Option (Right to Buy)	\$27.49						03/31/2005	03/31/2013	Common Stock	2,500		2,500	D	
Option (Right to Buy)	\$27.49						03/31/2006	03/31/2013	Common Stock	2,500		2,500	D	
Option (Right to Buy)	\$28.09						05/15/2004	05/15/2013	Common Stock	4,595		4,595	D	
Option (Right to Buy)	\$28.09						05/15/2005	05/15/2013	Common Stock	4,596		4,596	D	
Option (Right to Buy)	\$28.09						05/15/2006	05/15/2013	Common Stock	4,596		4,596	D	

Explanation of Responses:

- 1. Shares acquired through the Dividend Reinvestment Plan
- 2. Shares acquired through Dividend Reinvestment under the Company's 401(k) Plan.

<u>/s/ Emery, David R</u> <u>02/02/2004</u>

** Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

- * If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.